

**INSTALLATION PROCEDURE FOR SOMERTON SMART™ WALL HUNG BOWL**  
**IMPORTANT NOTE** - Installation must be on a non-compressible wall material.

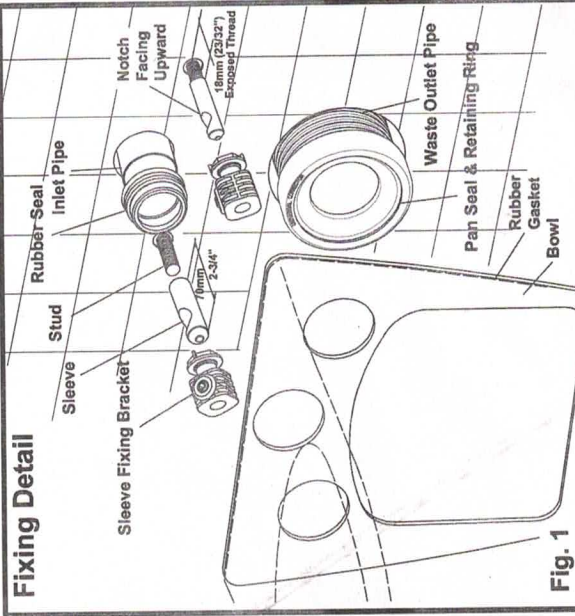
- 1- Install Caroma Invisi bracket and pipework to recommended dimensions, as detailed in Fig. 3. Note: Please refer to Caroma Invisi Series II Installation Guide 237 560-A to complete installation instructions.
- 2- Ensure that wall contact area where bowl is to be installed is flat and true. Check with level before installation.
- 3- Set the length of fixing studs 40mm (1-9/16") from the finished wall surface, as detailed in Fig. 5.
- 4- Set the inlet pipe to 29mm (1-5/32") from the finished wall, as detailed in Fig. 4.
- 5- Set the waste outlet pipe to 63mm (2-1/2") from the finished v-wall.
- 6- Fit rubber seal onto the inlet pipe and fit pan seal then retaining ring onto the waste outlet pipe.
- 7- Peel off back paper and fit rubber gasket onto the rear surface of bowl.
- 8- Fix the mounting sleeves onto fixing studs so that 18mm (23/32") of the thread is exposed from the finished wall, as detailed in Fig. 1.
- 9- Make sure the fixing notch in the sleeves are facing upwards.  
Note: the total length of mounting sleeve is 70mm (2-3/4").
- 10- Smear bowl collar and inlet rubber seal with soapy water to ease installation of bowl.
- 11- After checking the pre-assembled sleeve fixing bracket in the bowl, install the bowl onto the fixing sleeves ensuring engagement onto the inlet pipe and bowl collar and hold in position.
- 12- Insert Allen key through the rubber tube and tighten the set screws to hold the bowl onto the bracket, as detailed in Fig. 2.
- 13- Pull the rubber tubes out and discard them.
- 14- Fit toilet seat onto bowl according to seat installation instructions.
- 15- For optimum installation, it is recommended that the joint between the bowl and finished wall should be caulked with acetic cured silicone sealant.

**INCLUDED :**

- Fixing Kit (Fixing Sleeve & Allen Wrench) (1)
- Rubber Gasket (1)
- Inlet Rubber Seal (1)

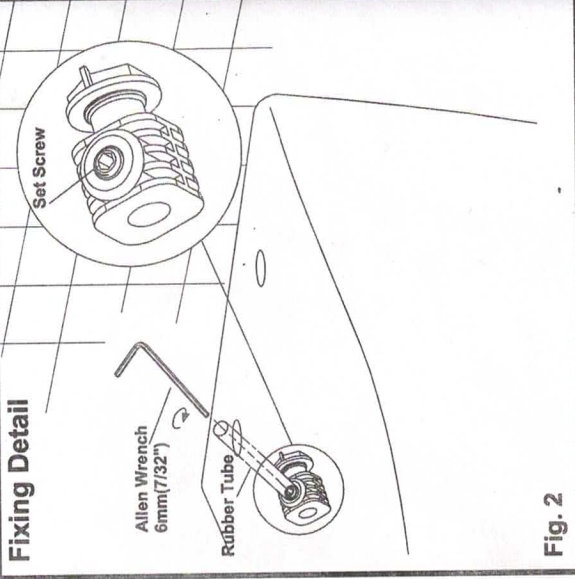
All measurements are subject to accepted manufacturing tolerances. To ensure accuracy please check actual product dimensions before drilling for installation. The manufacturer reserves the right to change specifications at any time without giving prior notification. This product should be installed by a qualified plumber. Local authority, Water Board, and Building Regulations may apply to the installation of this product, and you should consult the appropriate bodies on these requirements.

**Fixing Detail**



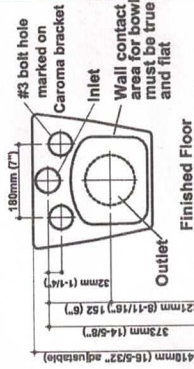
**Fig. 1**

**Fixing Detail**



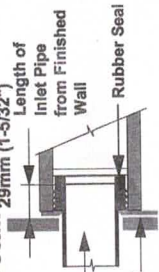
**Fig. 2**

**Set-Out Dimension for Somerton Bowl**



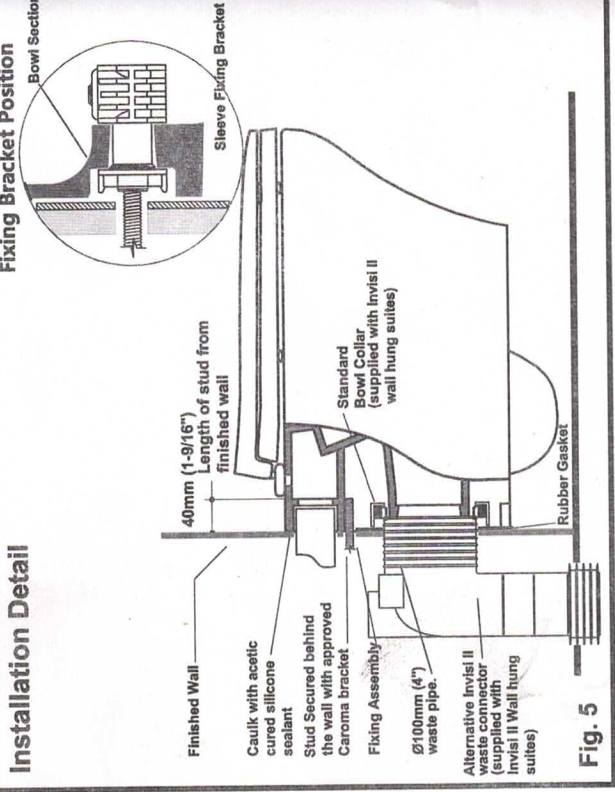
**Fig. 3**

**Inlet Detail**



**Fig. 4**

**Installation Detail**



**Fig. 5**